



ASSET INTEGRITY & RESILIENCE

We prioritize maintaining our operational integrity by addressing gaps and implementing opportunities in asset integrity.

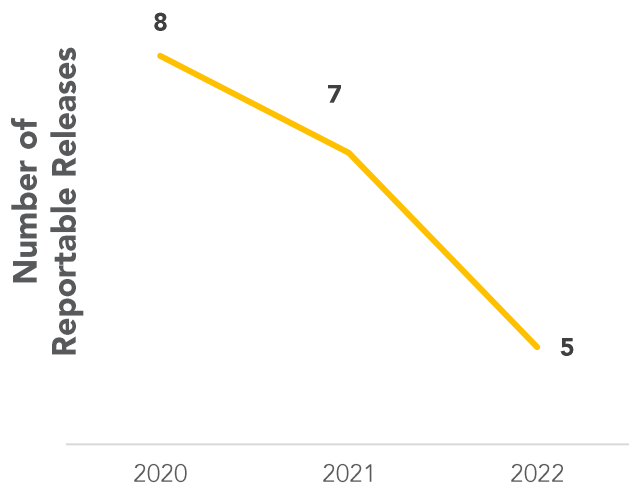
As part of our Operations Management System (OMS), we strengthen our asset integrity and resilience by understanding and managing potential threats to our assets. In our achievement of continued operational excellence, we manage our hazardous activities through our Process Safety Management (PSM) Program. The PSM Program helps us understand the risk exposure to our assets and analyze and build plans to effectively mitigate risks.

Asset Integrity

To ensure and strengthen asset integrity, we perform regular inspections, preventive maintenance and risk assessments at all our facilities. We also ensure the integrity of legacy assets by regularly utilizing advanced technologies.

In addition to conducting ongoing monitoring, we are committed to preventing incidents, such as releases, by investing in inherently safer designs. Where possible, we build infrastructure above grade to allow for easy access. This enables high-quality operational monitoring and inspections, reducing the risk of releases and other operational issues. Similarly, all new tanks are engineered with high standards of corrosion prevention technology such as cathodic protection and internal corrosion-resistant coatings. As an additional measure, all our tanks have robust secondary containment systems in place, which are designed to contain any leaks and prevent offsite impacts.

In 2022, we implemented a new regulator-approved Quality Management System (QMS) program for our Moose Jaw Facility, which helps us in achieving increased efficiencies leading to less downtime and higher production at the facility. We also conducted a Process Hazard Analysis for Gibson's legacy assets and started working on reducing identified higher risks.



Continuous Improvement

At Gibson, we strive to foster a culture of safety and remain committed to continuous improvement and operational resiliency. Continuous improvement is key to achieving an incident-free workplace and supporting the strong performance that is fundamental to our success. As part of our targeted safety campaigns, we launched a Process Safety Management (PSM) risk campaign to support our asset integrity objective of zero Tier 1 and Tier 2 incidents, which are high consequence incidents. We also rolled out PSM awareness training, Pressure Equipment Integrity Management program training and Management of Change training to all operations and engineering employees to further support our culture of safety and continuous improvement. We also value the importance of learning from past incidents, events and near misses to prevent future incidents and improve our safety and reliability.

100%
OF DUE INSPECTIONS
FOR TANKS AND
PIPELINES COMPLETED
IN 2022



DELIVERING ENERGY RESPONSIBLY



WORKING TOGETHER



OPERATING WITH EXCELLENCE