

ASSET INTEGRITY & RESILIENCE





We prioritize maintaining our operational integrity by addressing gaps and implementing opportunities in asset integrity.

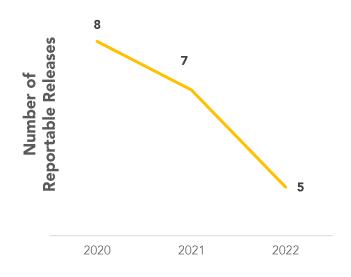
As part of our Operations Management System (OMS), we strengthen our asset integrity and resilience by understanding and managing potential threats to our assets. In our achievement of continued operational excellence, we manage our hazardous activities though our Process Safety Management (PSM) Program. The PSM Program helps us understand the risk exposure to our assets and analyze and build plans to effectively mitigate risks.

Asset Integrity

To ensure and strengthen asset integrity, we perform regular inspections, preventive maintenance and risk assessments at all our facilities. We also ensure the integrity of legacy assets by regularly completing integrity digs using advanced technologies.

In addition to conducting ongoing monitoring, we are committed to preventing incidents such as releases by investing in inherently safer designs. Where possible, we build infrastructure above grade, so it is easy to access. This enables high-quality operational monitoring and inspections, reducing the risk of releases and other operational issues. Similarly, all new tanks are engineered with high standards of corrosion prevention technology such as cathodic protection and internal corrosion-resistant coatings. As an additional measure, all our tanks have robust secondary containment systems in place, which are designed to contain any leaks and prevent offsite impacts.





Continuous Improvement

At Gibson, we strive to foster a culture of safety and remain committed to continuous improvement and operational resiliency. Continuous improvement is key to achieving an incident-free workplace and supporting the strong performance that is fundamental to our success. Our ultimate objective is to have zero Tier 1 and Tier 2 incidents. We provide Process Safety Management awareness training to all operations and engineering employees. We also value the importance of learning from past incidents, events and near misses to prevent future incidents and improve our safety and reliability.









